



VIBRO/DYNAMICS® RFQ – Forging Press Data Sheet

Request for: Quotation Budgetary Estimate

H&O DIE SUPPLY, INC. 7200 Interstate 20 KENNEDALE TX 76060 Telephone: 1-800-222-5441 214-630-6660 Fax: 214-630-6693 www.hodie.com Email: sales@hodie.com	<input type="checkbox"/> New Customer Quote No. _____ Customer Number: _____ Date: _____	
	(For Office Use Only)	Salesman: _____ Territory: _____

Name: _____ Phone: _____ Title: _____ Fax: _____ Company: _____ Email: _____ Address: _____ City: _____ State/Province: _____ Postal Code: _____ Country: _____	Send quote via: <input type="checkbox"/> Fax <input type="checkbox"/> Email <input type="checkbox"/> Mail
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Please indicate units of measure: English Metric

Machine Information

- | | |
|--------------------------------|--------------------------------|
| 1. Machine Manufacturer: _____ | 4. Stroke Length: _____ |
| 2. Machine Model Number: _____ | 5. Speed: _____ (SPM) |
| 3. Serial Number: _____ | 6. Flywheel Speed: _____ (SPM) |

Weights

- | | |
|--|--|
| 7. Machine Weight: _____ | 9. Maximum Die Weight: _____ |
| 8. Weight of Feed: _____
<i>(If supported by press)</i> | 10. Total Weight Supported by the Isolators: _____ |

Dynamic Force Data

- | | |
|---|----------------------------------|
| 11. Brake Torque: _____ | 14. Eccentric Disc Weight: _____ |
| 12. Clutch Torque: _____ | 15. Pitman Weight: _____ |
| 13. Eccentric Shaft Eccentricity: _____ | |

Comments

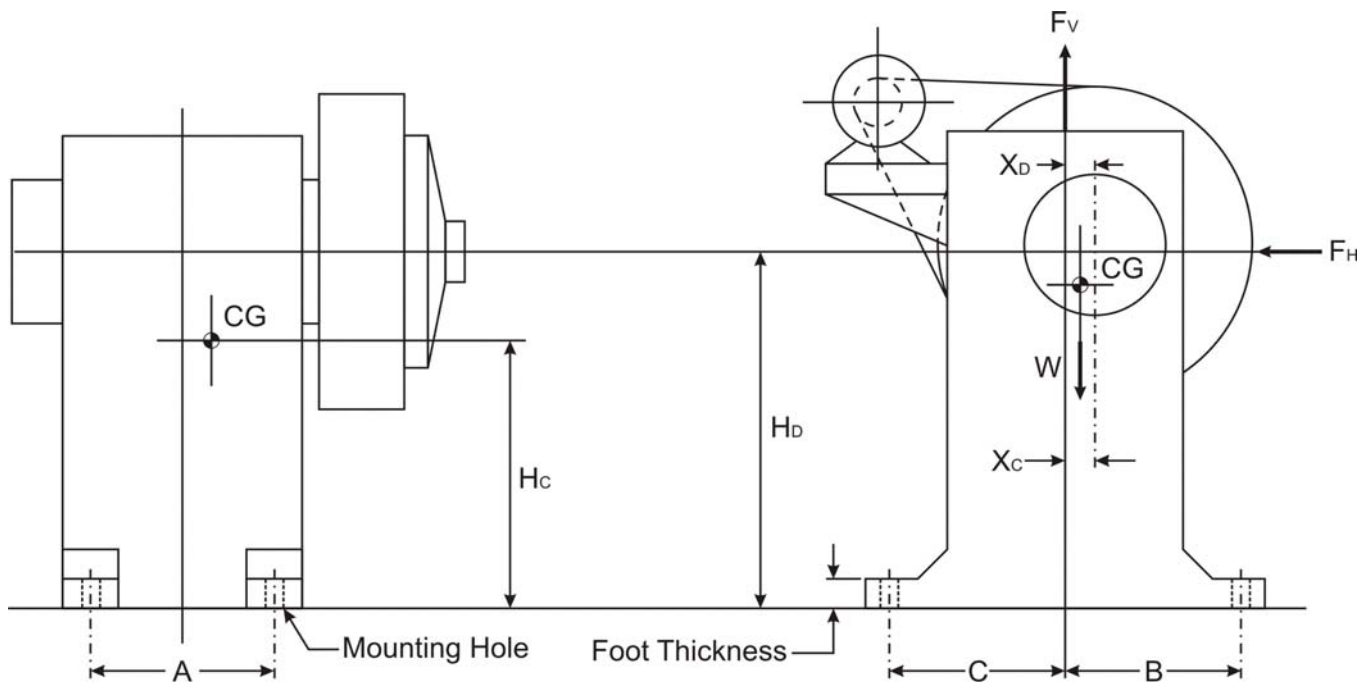


PRESS Specifications – page 2

Press Model (From front page) _____

Dimensions (see drawing below)

- | | |
|--|--|
| 16. Number of Mounting Holes: _____ | 23. Mounting Hole Diameter: _____ |
| 17. Foot Thickness: _____ | 24. Start / Stop Impulse Duration: _____ |
| 18. Hc – Height of Center of Gravity: _____ | 25. Hd – Height of Eccentric Shaft: _____ |
| 19. Fv – Vertical Force at Start / Stop: _____ | 26. FH – Horizontal Force at Start / Stop: _____ |
| 20. A – Distance Between Mounting Holes in Left-to-Right Direction: _____ | 27. B – Horizontal Distance from Eccentric Shaft to Front Mounting Hole: _____ |
| 21. C – Horizontal Distance from Eccentric Shaft to Rear Mounting Hole: _____ | 28. Xc – Front-to-Back Distance of CG from Geometric Center of Press: _____ |
| 22. Xd – Front-to-Back Distance of Eccentric Shaft From Geometric Center of Press: _____ | |



CG = Center of Gravity

W = Weight of Press

Xc = Front-to-Back Distance of CG from Geometric Center of Press

Xd = Front-to-Back Distance of Eccentric Drive Shaft from Geometric Center of Press

Fv = Vertical Force at Start/Stop

Hc = Height of Center of Gravity

Hd = Height of Eccentric Drive Shaft

FH = Horizontal Force at Start/Stop

t = Start/Stop Impulse Duration